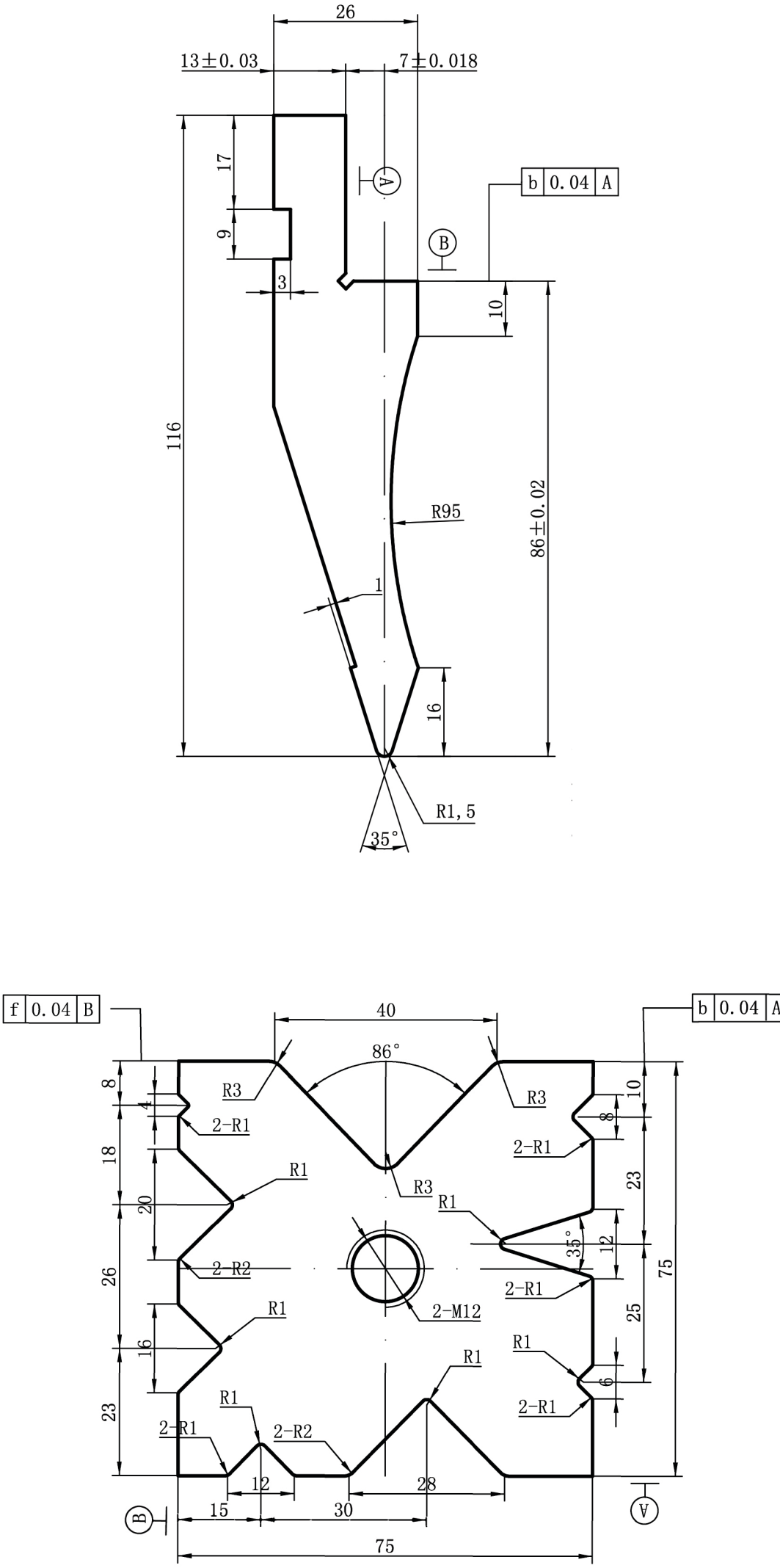

ALL ANGLES NOT MARKED ARE 86 DEGREE